

Смазочные материалы для нержавеющей стали

Описание

По вопросам продаж и поддержки обращайтесь:

Алматы (7273)495-231
Архангельск (8182)63-90-72
Астрахань (8512)99-46-04
Барнаул (3852)73-04-60
Белгород (4722)40-23-64
Брянск (4832)59-03-52
Владивосток (423)249-28-31
Волгоград (844)278-03-48
Вологда (8172)26-41-59
Воронеж (473)204-51-73
Екатеринбург (343)384-55-89
Иваново (4932)77-34-06
Ижевск (3412)26-03-58
Иркутск (395)279-98-46
Россия (495)268-04-70

Казань (843)206-01-48
Калининград (4012)72-03-81
Калуга (4842)92-23-67
Кемерово (3842)65-04-62
Киров (8332)68-02-04
Краснодар (861)203-40-90
Красноярск (391)204-63-61
Курск (4712)77-13-04
Липецк (4742)52-20-81
Магнитогорск (3519)55-03-13
Москва (495)268-04-70
Мурманск (8152)59-64-93
Набережные Челны (8552)20-53-41
Нижний Новгород (831)429-08-12
Киргизия (996)312-96-26-47

Новокузнецк (3843)20-46-81
Новосибирск (383)227-86-73
Омск (3812)21-46-40
Орел (4862)44-53-42
Оренбург (3532)37-68-04
Пенза (8412)22-31-16
Пермь (342)205-81-47
Ростов-на-Дону (863)308-18-15
Рязань (4912)46-61-64
Самара (846)206-03-16
Санкт-Петербург (812)309-46-40
Саратов (845)249-38-78
Севастополь (8692)22-31-93
Симферополь (3652)67-13-56
Казахстан (7172)727-132

Смоленск (4812)29-41-54
Сочи (862)225-72-31
Ставрополь (8652)20-65-13
Сургут (3462)77-98-35
Тверь (4822)63-31-35
Томск (3822)98-41-53
Тула (4872)74-02-29
Тюмень (3452)66-21-18
Ульяновск (8422)24-23-59
Уфа (347)229-48-12
Хабаровск (4212)92-98-04
Челябинск (351)202-03-61
Череповец (8202)49-02-64
Ярославль (4852)69-52-93

STAINLESS STEEL WIRE

Pre-coatings, dry and wet lubricants, greases, degreasing agents, chemicals

PRE - COATINGS

PANCOVER®	PROPERTIES	CHARACTERISTICS	SURFACE PREPARATION
4700	chloride and borax free	Suitable for stainless steel wires, bars, tubes and profiles.	1. acid pickling
4730	medium borax content	The coating film has a low tendency to pick up moisture, enabling long storage before final use. Special additives have been included to enhance the adherence to the profiles/surface preparation.	2. shot blasting
4750	low borax		3. molten salts descaling
4770	very low hygroscopicity, low borax	Particularly indicated for high humidity environment.	
4780	borax free	It is used for the in-line treatment of multi-wire coating after in-line phosphate.	1. shot blasting 2. acid pickling

LUBRICANTS

PANLUBE®		PROPERTIES	CHARACTERISTICS	SURFACE PREPARATION
S55	calcium lubricants with low fat content		For medium and high speed drawing.	Rod preparation by pre-coating in-line or batch (PANCOVER products)
S645			For high speed drawing, high melting point.	
S330	calcium lubricants		Designed for the highest speeds up to 40 m/s (8000 fpm).	
S613			Suitable for average and high drawing speed. To be used on the first dies and sodium on the following dies. High performance drawing lubricant for rod breakdown and fine wire drawing.	
S616	calcium - sodium lubricant with low fat content		Recommended for high speed drawing, to be used on the first dies, followed by a sodium lubricant.	
S1400	borax free sodium lubricant with high content of stearic acids		For the final dies or for redrawing of fine wire, clean nail wire.	
S1440	low borax sodium lubricant, totally water soluble and very easy to be removed		For high speed and fine wire production. Low residual on the wire. Suitable for in-line cleaning. Use after a calcium lubricant to reduce the residual on the wire.	Sodium lubricant is generally used after a calcium to obtain a clean surface.
S1280	low borax sodium lubricant			It can be used directly from the first pass on coated rod.
S1504	borax free sodium lubricants		High content of stearic acid. Totally soluble in water and very easy to be removed.	
S2550				

LUBRICANTS

PANLUBE®	PROPERTIES	CHARACTERISTICS	SURFACE PREPARATION
L3251	very viscous oil with high content of E.P. additives	Calibration for single or multipass drawing with high reduction of round or profiled bars.	Pre-coating by PANCOVER 4700, 4730, 4770, required only for heavy duty applications (deep forming, cold heading, profiles).
L3252	high viscous oil with high content of E.P. additives		
L3254	medium viscous oil with high content of E.P. additives		
L3104CF	chlorine free	Recommended for the calibration in-line to the annealing furnace.	Annealed.
G4200	viscous paste with E.P. additives	Grease developed to be used on a single pass, providing bright finishing and residual film easy to be removed.	Not required or PANCOVER coating for heavy duty application.
L3803	water soluble oil	To be used at high concentration for rolling operations for profiles.	Tube forming by rolling.
L3012	water soluble semisynthetic oil	For stainless steel rolling for flat strip production. Very easy to be removed with the standard U.T.S. or electrolytic systems.	Annealed.
L3220CF	chlorine free low viscosity oil	To be used for the wet drawing in the production of fine wire.	1. wet drawing 2. not required or PANCOVER coating for heavy duty application
L3134	very low viscosity oil	Calibration of fine wires in-line to the annealing furnace.	Wet drawing.
PANCHEM®	PROPERTIES	CHARACTERISTICS	SURFACE PREPARATION
4528	degreasing agents	Special liquid product for the preparation of acid degreasing solution suitable for U.T.S. or electrolytic systems for annealed wires before phosphate coating.	Wire from drawing operation.
5200		Special liquid product for the preparation of alkaline degreasing solution in-line to the annealing furnace.	
5020	neutralising and passivating agent	Anti-rusting coating for stainless steel 400 series, to be used after acid pickling and rinsing to provide anti-rusting action.	Acid pickling and rinsing.

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